

# Brick and Structural Clay Tile Manufacturing: 2002

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## 2002 Economic Census

*Manufacturing*

Industry Series



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-- Not applicable for this report.

**Table 1. Historical Statistics for the Industry: 2002 and Earlier Years**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	All estab- lish- ments <sup>3</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)					
327121, Brick and structural clay tile manufacturing .....	2002..	105	200	13 201	430 030	10 783	22 034	314 630	1 344 426	511 476	1 806 275	'142 868
	2001..	N	N	13 546	415 590	11 007	22 875	304 173	1 288 793	531 444	1 792 243	97 154
	2000..	N	N	14 382	429 741	11 612	24 693	308 658	1 313 330	540 544	1 823 142	127 302
	1999..	N	N	14 170	415 292	11 376	23 173	289 505	1 261 087	480 600	1 771 520	83 116
	1998..	N	N	13 182	363 358	10 547	22 018	250 658	1 047 273	421 298	1 484 450	79 738
	1997..	127	223	13 694	360 947	10 858	22 136	248 671	970 014	439 178	1 411 833	70 726

<sup>1</sup>Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

<sup>2</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>3</sup>Includes establishments with payroll at any time during the year.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 2. Industry Statistics for Selected States: 2002**

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
327121, Brick and structural clay tile manufacturing												
United States .....	1	200	161	13 201	430 030	10 783	22 034	314 630	1 344 426	511 476	1 806 275	142 868
Alabama .....	—	8	6	686	22 490	602	1 261	17 695	80 958	31 228	110 103	5 095
California .....	—	13	7	562	19 978	427	883	13 513	58 973	20 250	77 764	1 321
Illinois .....	—	4	2	127	5 189	104	201	3 292	5 638	4 298	10 610	193
Indiana .....	—	4	2	156	4 974	130	257	3 810	15 667	5 099	20 199	240
Mississippi .....	—	9	7	435	13 284	335	706	8 149	33 658	18 020	51 680	3 952
North Carolina .....	—	18	18	1 846	60 440	1 580	3 241	45 963	181 762	70 068	248 414	13 798
Ohio .....	—	18	15	1 082	35 643	922	1 850	27 549	87 168	37 112	114 799	6 838
Oklahoma .....	3	7	5	403	12 707	325	649	9 554	51 787	11 097	62 592	1 063
South Carolina .....	4	8	7	785	26 556	597	1 222	20 942	89 485	30 718	118 811	6 862
Texas .....	3	19	18	1 328	37 145	1 048	2 155	27 802	146 028	42 867	181 035	13 875
Virginia .....	3	9	8	718	21 047	583	1 078	14 919	62 024	23 207	85 235	5 112

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 3. Detailed Statistics by Industry: 2002**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
<b>327121, Brick and structural clay tile manufacturing</b>	
Companies <sup>1</sup> .....	number.. 105
All establishments <sup>2</sup> .....	number.. 200
Establishments with 1 to 19 employees .....	number.. 39
Establishments with 20 to 99 employees .....	number.. 120
Establishments with 100 employees or more .....	number.. 41
All employees <sup>3</sup> .....	number.. 13 201
Total compensation .....	\$1,000.. 527 794
Annual payroll .....	\$1,000.. 430 030
Total fringe benefits .....	\$1,000.. 97 764
Production workers, average for year .....	number.. 10 783
Production workers on March 12 .....	number.. 10 629
Production workers on May 12 .....	number.. 10 888
Production workers on August 12 .....	number.. 10 797
Production workers on November 12 .....	number.. 10 764
Production worker hours .....	1,000.. 22 034
Production worker wages .....	\$1,000.. 314 630
Total cost of materials .....	\$1,000.. 511 476
Materials, parts, containers, packaging, etc., used .....	\$1,000.. 219 272
Resales .....	\$1,000.. 63 165
Purchased fuels .....	\$1,000.. 171 489
Purchased electricity .....	\$1,000.. 50 199
Contract work .....	\$1,000.. 7 351
Quantity of electricity purchased for heat and power .....	1,000 kWh.. 884 070
Quantity of electricity generated less sold for heat and power .....	1,000 kWh.. D
Total value of shipments .....	\$1,000.. 1 806 275
Primary products value of shipments .....	\$1,000.. 1 707 838
Secondary products value of shipments .....	\$1,000.. 13 631
Total miscellaneous receipts .....	\$1,000.. 84 806
Value of resales .....	\$1,000.. 82 378
Contract receipts .....	\$1,000.. -
Other miscellaneous receipts .....	\$1,000.. 2 428
Primary products specialization ratio .....	percent.. 99
Value of primary products shipments made in all industries .....	\$1,000.. 1 720 341
Value of primary products shipments made in this industry .....	\$1,000.. 1 707 838
Value of primary products shipments made in other industries .....	\$1,000.. 12 503
Coverage ratio .....	percent.. 99
Value added .....	\$1,000.. 1 344 426
Total inventories, beginning of year .....	\$1,000.. 285 737
Finished goods inventories .....	\$1,000.. 224 412
Work-in-process inventories .....	\$1,000.. 10 574
Materials and supplies inventories .....	\$1,000.. 50 751
Total inventories, end of year .....	\$1,000.. 335 086
Finished goods inventories .....	\$1,000.. 272 157
Work-in-process inventories .....	\$1,000.. 12 456
Materials and supplies inventories .....	\$1,000.. 50 473
Gross value of depreciable assets (acquisition costs) at beginning of year .....	\$1,000.. 1 397 938
Total capital expenditures (new and used) .....	\$1,000.. '142 868
Buildings and other structures (new and used) .....	\$1,000.. '18 891
Machinery and equipment (new and used) .....	\$1,000.. '123 977
Automobiles, trucks, etc., for highway use .....	\$1,000.. '8 538
Computers and peripheral data processing equipment .....	\$1,000.. '3 114
All other expenditures for machinery and equipment .....	\$1,000.. '112 325
Total retirements .....	\$1,000.. '50 351
Gross value of depreciable assets at end of year .....	\$1,000.. '1 490 455
Depreciation charges during year .....	\$1,000.. '85 671
Total rental payments .....	\$1,000.. 12 026
Buildings and other structures .....	\$1,000.. 3 263
Machinery and equipment .....	\$1,000.. 8 763
Total other expenses <sup>4</sup> .....	\$1,000.. 96 338
Response coverage ratio <sup>5</sup> .....	percent.. 80
Repair and maintenance services of buildings and/or machinery <sup>4</sup> .....	\$1,000.. 40 886
Communications services <sup>4</sup> .....	\$1,000.. 1 889
Legal services <sup>4</sup> .....	\$1,000.. 1 183
Accounting, auditing, and bookkeeping services <sup>4</sup> .....	\$1,000.. 1 137
Advertising and promotional services <sup>4</sup> .....	\$1,000.. 2 123
Expensed computer hardware and supplies and purchased computer services <sup>4</sup> .....	\$1,000.. 994
Refuse removal (including hazardous waste) services <sup>4</sup> .....	\$1,000.. 1 171
Management consulting and administrative services <sup>4</sup> .....	\$1,000.. 995
Taxes and license fees <sup>4</sup> .....	\$1,000.. 6 281
All other expenses <sup>4</sup> .....	\$1,000.. 39 679

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Based on 2002 Annual Survey of Manufactures (ASM) sample data.

<sup>5</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 4. Industry Statistics by Employment Size: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E <sup>1</sup>	All establishments <sup>2</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
327121, Brick and structural clay tile manufacturing											
All establishments .....	1	200	13 201	430 030	10 783	22 034	314 630	1 344 426	511 476	1 806 275	'142 868
Establishments with—											
1 to 4 employees .....	9	27	60	1 704	44	88	1 215	5 248	1 638	6 880	D
5 to 9 employees .....	9	3	21	717	11	23	318	1 879	514	2 393	D
10 to 19 employees .....	8	9	107	3 268	86	180	2 337	8 687	3 449	12 012	'421
20 to 49 employees .....	1	57	2 142	68 934	1 759	3 536	51 010	209 019	90 622	284 822	'22 201
50 to 99 employees .....	2	63	4 476	144 819	3 633	7 344	106 640	469 594	174 901	629 543	'50 536
100 to 249 employees .....	—	35	4 637	149 526	3 842	7 840	112 229	469 890	163 765	620 683	'34 686
250 to 499 employees .....	1	6	1 758	61 062	1 408	3 023	40 881	180 109	76 587	249 942	'34 813
500 to 999 employees .....	—	—	—	—	—	—	—	—	—	—	—
1,000 to 2,499 employees .....	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more .....	—	—	—	—	—	—	—	—	—	—	—
Administrative records <sup>4</sup> .....	9	28	114	3 465	93	189	2 620	10 100	3 565	13 665	'386

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 5. Industry Statistics by Primary Product Class Specialization: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments <sup>1</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)				
327121	Brick and structural clay tile manufacturing .....	200	13 201	430 030	10 783	22 034	314 630	1 344 426	511 476	1 806 275	'142 868
3271210	Brick and structural clay tile .....	200	13 201	430 030	10 783	22 034	314 630	1 344 426	511 476	1 806 275	'142 868

<sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
327121	Brick and structural clay tile manufacturing .....	2002.. N	X	X	1 720 341
	1997.. N		X	X	1 336 425
3271210	Brick and structural clay tile .....	2002.. N	X	X	1 720 341
	1997.. N		X	X	1 336 425
32712101	Building or common brick .....	2002.. N	X	X	1 565 626
	1997.. N		X	X	1 213 090
3271210110	Building or common brick <sup>1</sup> .....	2002.. 67	X	X	1 565 626
	1997.. 75		X	X	1 213 090
32712102	Glazed brick and other brick (paving, floor, and sewer) .....	2002.. N	X	X	95 758
	1997.. N		X	X	65 156
3271210211	Other brick (paving, floor, and sewer) .....	2002.. 20	X	X	75 681
	1997.. 21		X	X	44 753
3271210220	Glazed brick and structural hollow tile <sup>1</sup> .....	2002.. 6	X	X	20 077
	1997.. 7		X	X	20 403
3271210Y	Brick and structural clay tile, nsk, total .....	2002.. N	X	X	58 957
	1997.. N		X	X	58 179
3271210YWW	Brick and structural clay tile, nsk, for nonadministrative-record establishments .....	2002.. N	X	X	46 041
	1997.. N		X	X	43 425
3271210YWY	Brick and structural clay tile, nsk, for administrative-record establishments .....	2002.. N	X	X	12 916
	1997.. N		X	X	14 754

<sup>1</sup>For additional detail, see Current Industrial Report MQ327D, Clay Construction Products.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.



Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Not applicable for this report.]

**Table 7. Materials Consumed by Kind: 2002 and 1997**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
327121	Brick and structural clay tile manufacturing		
00900001	Total materials .....2002..	X	219 272
	.....1997..	X	213 185
21232011	Clay, ceramic, and refractory minerals .....2002..	X	87 869
	.....1997..	X	89 293
32500003	Industrial chemicals .....2002..	X	15 653
	.....1997..	X	24 136
00970099	All other materials and components, parts, containers, and supplies .....2002..	X	108 480
	.....1997..	X	80 632
00971000	Materials, ingredients, containers, and supplies, nsk .....2002..	X	7 270
	.....1997..	X	19 124

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.